



zandleven coatings

POLYFINISH® IJZERGLIMMER HB polyurethane

Two components high build polyurethane coating pigmented with micaceous iron oxide.

- Excellent durability and colour stability.
- To apply in thick layers.
- After hardening excellent chemical and mechanical resistance.

Application as chemical resistant, impact resistant for coating systems on steel in industrial and maritime environment.

Product information

Finish	Semi-gloss/ metal-gloss
Colour	8 colours according to the micaceous iron oxide colour card
Mass density	approx. 1.35 kg/L (mixed product)
Solids content by volume	ca. 50 volume % (mixed product)
VOC	Approx. 425 gr./L (volatile organic material)
Recommended film thickness	60-120 µm d.f.t. per layer 120-240 µm w.f.t. per layer (undiluted)
Theoretical spreading rate	At 60 µm d.f.t. 8.3 m ² /L
Practical spreading rate	Depending on several factors like shape of object, profile of surface, method of application, application circumstances and experience. A few guiding principles are: Brush/roller 85-90% of the theoretical spreading rate Spraying 50-70% of the theoretical spreading rate
Flashpoint ISO 1523	Base 29°C Hardener 2V1 30°C Thinner JFG 253 28°C
Dry temperature resistance	120°C
Durability	At least 12 months, provided that it has been stored in closed original packing at a dry and cool spot.

Drying times

For d.f.t. up to 120 µm

Dust dry

Transportable

Complete hardening

Recoat able:

Minimum interval

Maximum interval *

30°C	20°C	10°C	5°C
1/2 hour	1 hour	2 hours	4 hours
8 hours	16 hours	24 hours	36 hours
3 days	4 days	6 days	10 days
4 hours	6 hours	12 hours	16 hours
10 days	21 days	2 months	4 months

* This period can be extended by cleaning and sanding the coating prior to application of the next layer

Film thickness, ventilation, temperature and relative humidity are of great influence on the drying times.



Application instructions

Mixing ratio	Volume: Base – hardener 2V1 90:10 Weight: Base – hardener 2V1 92:8
Mixing instructions	Base and hardener should be mixed and applied at temperatures above 5°C. At lower temperatures extra thinner is needed, which gives a slighter resistance against sagging and which will delay hardening. The components should be mixed homogeneously, with a mechanical blender. Pay attention to the side and bottom of the can.
Induction time	At 20 °C not necessary At 10 °C at least 15 minutes At 5 °C at least 30 minutes
Pot life after mixing	20 litre packing: approx. 16 hours at 10 °C approx. 6 hours at 20 °C approx. 4 hours at 30 °C
Optimal application circumstances	Temperature : 15-25 °C Humidity : 40-75%

Technical and esthetical properties can change when the product has been applied under different conditions.

Usage information

Type of thinner	Airless-spray	Airspray	Brush/roller
Recommended thinner (depending on application and equipment)	JFG 253	JFG 253	JFG 253
Nozzle orifice	5 – 10 vol. %	10 – 15 vol. %	0 – 5 vol. %
Nozzle pressure	0.28 – 0.33 m	2.0 – 2.5 mm	
Typical d.f.t.	0.011– 0.013 inch		
Cleaning of equipment	150 – 180 bar	3 – 5 bar	
	120 µm	80 µm	60 µm
	Thinner JFG 253		

Surface conditions

Steel

New steel:

As primer Acraton HS-U, Monopox Metalcoat ZL 70, Monopox SF-HB, Monopox ZF universal, Monopox micro-zinc or Monopox LG micro-zinc can be applied.

Repair and maintenance:

Clean the surface thoroughly with a suitable cleaning preparation or by steam cleaning.

Remove salts and other water-soluble impurity by spraying with clean tap-water under high pressure.

Remove rust a.o. by (water)blasting Sa 2½ or derust mechanical until St. 2-3.

Apply the advised paint system on a clean surface.

- Mechanical or hand derusting gives less quality than (water)blasting and will result in less protection of the applied paint system.



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Product Characteristics

No coating work shall be carried out when the temperature of the surface is less than 3 °C above dew point and when the substrate temperature is below 5 °C.

Due to the presence of solvents, applying this product in confined spaces, adequate ventilation has to be ensured.

Condensation occurring during or immediately after application may result in a matt and an inferior film.

Maximum film build in one coat is best attained by airless spray. Application by other techniques, it may be necessary to apply multiple coats in order to achieve the total specified dry film thickness.

Higher film thickness, insufficient ventilation or cooler temperatures will require longer cure times and could result in solvent entrapment and premature failure.

A completely clean surface is mandatory to ensure intercoat adhesion, especially at long recoating intervals. Any dirt, oil, and grease has to be removed, e.g. with suitable detergent. Salt to be removed by fresh water hosing.

Safety description

See safety data sheet

Ventilation rules

Minimum required quantity of air to comply with:

	MAC	10 % LEL
Polyfinish IJzerglimmer HB	1015 m ³ /L	83 m ³ /L
Thinner JFG 253	3680 m ³ /L	149 m ³ /L

MAC = Maximum Acceptable Concentration

LEL = Lower Explosion Limit

Also consult the security information sheets

Pretreatment / Labeling / Technical Terms (downloadable from www.zandleven.com)

A 1 Labeling of paint products in the European Community

A 2 Physical data

A 4 General guidelines for steel preservation

A 6 Pretreatment of construction steel

These data have been drawn up to the best of our knowledge and were correct at the date of issue. However we cannot accept full responsibility, because the choice of products and circumstances during elaboration of the systems fall outside our judgement. This documentation sheet will not automatically be replaced in case of modification.
The English language text is a translation. In case of doubt the Dutch language original text has to be consulted as the authoritative text.



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COATINGS